

**Garant**

**Steel boring bar A.. SVUCL 93°, for indexable inserts VC.., left-hand, Shank Ø / insert size: 32/16mm**


**Order data**

Order number	261349 32/16
GTIN	4045197656254
Item class	21T

**Technical description**

suitable indexable insert	VC.. 1604..
Shim screw	269013 2
Centre offset L <sub>3</sub>	22 mm
ISO code toolholder	A32S SVUCR/L16
Head length L <sub>1</sub>	33.5 mm
Insert size	16 mm
Pack of insert screws	269028 2
Shim	269005 8
Minimum pre-drill Ø D <sub>min</sub>	40 mm
Overall length L	250 mm
Clamping height L <sub>2</sub>	31 mm
Setting angle κ	93 degrees
Shank Ø D <sub>s</sub>	32 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Shim Type 8	269005 8
Shim screw Type 2	269013 2
Set of insert screws Type 2	269028 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15